WINCRO ULTIMA

## STANDARD MASONRY SUPPORT SYSTEM

# Fast, fully adjustable alternative to welded support systems from Stock

Wincro Ultima is a patented front-loading masonry support system, designed to support an outer leaf of masonry cladding.

As an off-the-shelf system, Ultima's simplicity and versatility means that the brackets and angles can be universally applied for all applications up to a maximum load of 14kN/m (typically 7m height of brickwork) and can accommodate cavities ranging from 50 to 150mm.

Brackets and angles are interchangeable, can be easily moved around site and the system requires no setting out or detailed layouts.

Suitable for concrete and steel framed structures, Wincro Ultima it is costeffective, convenient and easy to install.

### **Fully adjustable**

NEW

Wincro Ultima provides greater on-site adjustment compared with 'traditional' welded systems.

Brackets can be simply changed on site to suit cavity variances between the structure and brickwork.

Vertical adjustment of +/- 26mm is provided by the patented Wincroslot within the brackets. Horizontal adjustment is provided within the coloured angle 'fixing zone' to accommodate predrilled holes in steelwork or clashes with reinforcing bar in concrete frames.

Wincro Ultima is manufactured from high quality Stainless Steel 1.4301 (T304).

Other products in t	Wincro Metal Industries Ltd 3 Fife Street Sheffield S9 1NJ						
Windposts	Ties & Restraints	England					
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Patent No. GB 2395497 GB 2426260 GB 2426261



- Suits wide range of cavities
- **Supplied from stock**
- Easily adjusted to suit 'as-built' situation



- Greater on-site adjustment
  - No detailed drawings required

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## WINCRO Ultima Standard Masonry Support System

#### Selection

M12 Xylan Setscre

M12 RHS Blindbolts

Specifying and selecting Wincro Ultima is simple. The system consists of standard components, all available from stock, and can be selected using the tables below. Various types of fixings can be used with the systems.

Wincro Ultima brackets are readily available to suit cavities from 50mm to 150mm, in 5mm increments. Two locking pins are supplied with each bracket to ensure the correct contact is achieved between angle and bracket.

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System	Maximum Load (1) kN/m	Angle Lengths mm	Nominal Lengths (2) mm	Maximum Bracket Centres	Fixing Zone colour
Wincro Ultima	14	790	800	400	Blue
Wincro Ultima2	12	990	1000	500	Red

 (1) Dependant on fixing type. See Load tables and Typical Detail below.
 (2) Includes 10mm gap between angles Includes 10mm gap between angles.
 These tables are for guidance only. For further information please contact our Technical Department. Design and Specifications may change without notice.

Wincro Ultima	Fixing Height	Min. Edge	Min. Slab						I	Maxim	um Loa	ad (kN	m) foi	r cavity	/ width	<b>is</b> , as s	specifie	d (mm	)					
Fixing type	mm	mm	mm	50	55	60	65	70	75	80	85	90	95	100	105	110	115	120	125	130	135	140	145	150
38/17 channel	140	75	215	12	11.9	11.7	11.5	11.3	11.1	10.9	10.7	10.5	10.3	10.1	10	9.8	9.6	9.5	9.3	9.1	9	8.8	8.6	8.5
Fischer FBN 12/15+35 A4	140	105	245	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14
M12 Xylan Setscrews	140	-	-	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14
M12 RHS Blindbolts	140		-	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	13.8	13.6	13.4	13.2
Wincro Ultima2	Fixing Height	Min. Edge	Min. Slab						I	Maxim	ım Loa	ad (kN	m) foi	cavity	/ width	<b>is</b> , as s	specifie	d (mm	)					
Fixing type	mm	mm	mm	50	55	60	65	70	75	80	85	90	95	100	105	110	115	120	125	130	135	140	145	150
38/17 channel	140	75	215	9.7	9.5	9.3	9.2	9	8.9	8.7	8.6	8.4	8.3	8.1	8	7.8	7.7	7.6	7.4	7.3	7.2	7	6.9	6.8
Eischer EBN 12/15+35 A4	140	105	245	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	

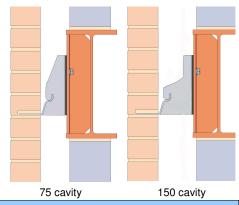
12 12 12 12 12 12 12 12 12 12 12 12 12

12 12 12 12 12 12 11.8 11.6 11.4 11.2 11.1 10.9 10.7 10.5

### Cavity Variations

140

140



#### Installation

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Two brackets are installed\* onto the structure and the angle simply rotates into position from the front. The system can then be line and leveled accordingly prior to hammering in the locking pins to secure the angle in place. Installation is completed by tightening the supplied fixings to the specified torque. Full installation instructions are provided with all systems.

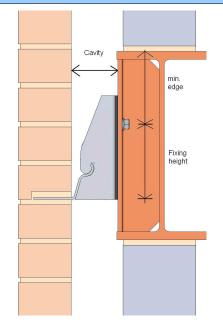
Ease of Use

#### Cutting on site

Standard Ultima angles may be cut on site to suit the particular length of run. \*Each angle section must have at least two brackets.

Standard left-hand and right-hand corners are available and should never be cut. Each corner section requires three brackets to achieve the required system loading.

## ypical detail



#### **Cavity Variations**

*Ultima* is designed so that the interchangeable brackets allow for significant deviations in the position of the structural face. The use of shims can also adjust for slight deviations.

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Available fixing methods	Ring now for your			
Wincro <i>Ultima</i> has been developed to fix back to range of structures using approved Wincro fixings as below.	CD version of our			
To Concrete using:	Product and			
<ul> <li>Wincro WBT T-head Bolt to continuous cast-in channel, or</li> <li>Wincro WBEB Expansion Bolts, or</li> </ul>	Specification			
Wincro WBRC Resin Anchor System*	Manual and			
<ul> <li>To Steelwork using:</li> <li>Wincro WBXS Isolated Hex-Head Set Screw &amp; Isolation to</li> </ul>	inclusion on our			
steel plates/gussets within the steelwork beam To Hollow sections using:	mailing list for the			
<ul> <li>Wincro WBBB RHS Bolt Fixing &amp; Isolation (to RHS / SHS sections)</li> </ul>	forthcoming CAD			
Alternative fixings should not be used without Wincro approval. * Consult Wincro Technical for more information	upgrade			